# WIPER INTRODUCTION

2013 Revision 00

# Wiper Classification

MODEL: PRT-1091

High Performance and Quality Wiper

FABRIC MATERIAL	CUTTING TYPE	CLASS LEVEL	PACKING TYPE
■ Polyester 100%	☐ BY ULTRA SONIC	Class 10 (ISO Class 4)	■ General Stack Type
☐ Polyester + Nylon	☐ BY LASER	Class 100 (ISO Class 5)	☐ Folding Type
☐ Polyester + Cellulose	■ BY HOT WIRE	Class 1000 (ISO Class 6)	☐ Rolling Type
☐ Polyester + Carbon	☐ BY HOT KNIFE	□ >Class 10000	☐ The Others Method

# Fabric Specification

Material	Polyester 100%
Structure	75 De / 36 Fila
Weight	> 160 g/m2
Thickness	0.55 mm ± 0.05mm
Width	60 Inch ± 2 Inch
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#### Fabric Benefits

- > 100% continuous-filament, double-knit polyester
- > Excellent cleaning function.
- > High soft touchness.
- > Top class absorption power.
- Unique double-knit construction is strong, tear and abrasion resistant.
- >Feels like silk and works like cotton.

#### Product Features

- Minimum release of fibers and particles by4 sealed-border by thermal Heat.
- ➤ Washed by 17 MQ de-ionized water and packaged in Class 10 cleanroom environment.
- > All processes are strictly controlled by QC standard.
- > Designed for use in Class 1- 100 cleanroom environments.

### Ordering Information

Code	Size	Packing
PRT-1091	9" × 9"	100pc/bag * 10bags/box

> Customized size and packing are available.

#### Applications

- Used for ultra-high accumulation semiconductor, TFT-LCD BLU process.
- > Suited for parts, equipment, cleanroom floor in a critical cleanroom and an assembly line.
- > Used for cleaning the equipment entering cleanroom and general material.







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PTM: PURITECH TEST METHOD

PTM procedures are available upon request.

### Basic Test Items

TEST ITEM	SPEC	UNIT	TEST METHOD	Test Description  The following are brief descriptions of Puritech's wiper test
	> 8.500	g/Sh	7 PIWI-W	Measures the mass per unit area or a sheet of a wiper
Weight	> 160	g / m2		
Thickness	0.50 - 0.60	mm	PTM-03	Measures the thickness of a wiper
Absorbency Capacity 1	> 2.70	ml/ g	PTM-04-1	Measures the volume of liquid sorbed per unit gram of a wiper
Absorbency Capacity 2	> 450	ml / m2	PTM-04-2	Measures the volume of liquid sorbed per basic unit (m2) area.

### Contamination Test Items

AIR PARTICLE	< 1,200	ea / ft3 (10 Sh)	PTM-06	Measures how many particles can potentially be generated when handling a dry wiper.  The results are expressed as particles > 0.3  per determined time(60 seconds)	
LIQUID PARTICLE	< 1,000	ea / ml (1 Sh)	PTM-09	Measures how many particles can potentially be generated when handling a wet wiper.  The results are expressed as particles > 0.5	
Lint ( Mono filament)	< 20	ea (1 Sh)	PTM-08	Measures microscopically the fiber released into filter after a wiper is washed in water using a sonicator for the determined minutes.  The results are expressed as fibers > 100 μm.	
Positive ION (Na, Ca)	< 5.00	PPM	ICP-AES	Entrust lon test to the authorized facilities periodically. The results are stated in parts per million .	
Negative ION (CI, PO4, SO4)	< 5.00	PPM	IC		