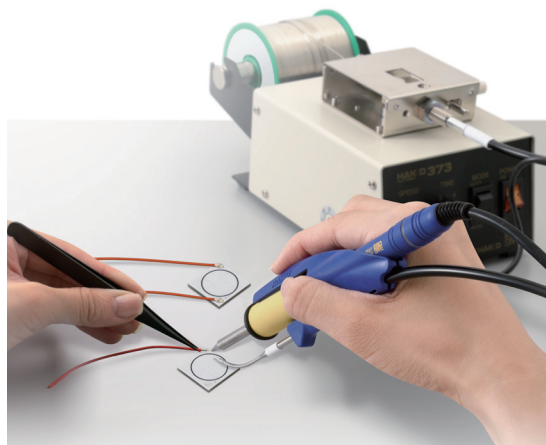



# The Table of the Combination for the Auto-Solder Feed System



## For one-handed soldering

Solder is fed by using the "tube unit" and "guide pipe assembly."









 This product cannot be used for lead-free solder  $\Phi 1.6\text{mm}$  in diameter.

It is because lead-free solder is harder than tin-lead solder, and high in resistance when passing through the tube unit, with the result that  $\Phi 1.6\text{mm}$  solder easily causes unloaded feed.

### Optional parts required



- Solder diameter adjustment ring (373 only)
- Guide pipe assembly
- Tube unit
- Iron receptacle (feed-from-underneath type only)

## Bottom-feed type

Station	Applicable soldering iron	Solder feed unit	Solder diameter ( $\Phi$ ) : mm	Solder diameter adjustment ring	Guide pipe assembly	Tube unit	Iron receptacle		
FX-951 FX-950/FX-952 FM-203/FM-206 	FM-2028 FM-2027 	373	0.6, 0.65	B1626	B5268	C5056	B5265		
			0.8	B1627	B5269				
			1	B1628	B5270				
			1.2	B1629	B5271				
		374	0.6	/	B5268	C5056			
			0.8		B5269				
			1		B5270				
			1.2		B5271				
		FX-100 	FX-1001 	373	0.6, 0.65	B1626		B5268	C5056
					0.8	B1627		B5269	
1	B1628				B5270				
1.2	B1629				B5271				
374	0.6			/	B5268	C5056			
	0.8				B5269				
	1				B5270				
	1.2				B5271				
FN-1010 FX-801 FX-838 FM-203/FM-206 	FN-1101 FX-8002 FX-8301 FM-2030 			373	0.6, 0.65	B1626	B5272	C5058	
					0.8	B1627	B5273		
		1	B1628		B5274				
		1.2	B1629		B5275				
		374	0.6	/	B5272	C5058			
			0.8		B5273				
			1		B5274				
			1.2		B5275				
		FX-888D FX-889 	FX-8801 FX-8805 	373	0.6, 0.65	B1626	B5272	C5058	
					0.8	B1627	B5273		
1	B1628				B5274				
1.2	B1629				B5275				
374	0.6			/	B5272	C5058			
	0.8				B5273				
	1				B5274				
	1.2				B5275				

\* For use with a grooved tip, use of the conventional type is recommended.

# Conventional type

Station	Applicable soldering iron	Solder feed unit	Solder diameter (Φ) : mm	Solder diameter adjustment ring 	Guide pipe assembly  or 	Tube unit  or 
FX-951 FX-950/FX-952 FM-203/FM-206 	FM-2028 FM-2027 	373	0.6, 0.65	B1626	B3481	B3477
			0.8	B1627	B3482	
			1	B1628	B3483	
			1.2	B1629	B3484	
		374	0.6	/	B3481	B3477
			0.8		B3482	
			1		B3483	
			1.2		B3484	
FN-1010 FM-203/FM-206 	FN-1101 FM-2030 	373	0.6, 0.65	B1626	B3726	B3477
			0.8	B1627	B3727	
			1	B1628	B3728	
			1.2	B1629	B3729	
		374	0.6	/	B3726	B3477
			0.8		B3727	
			1		B3728	
			1.2		B3729	
FX-100 	FX-1001  <small>* The spacer No.B5183 is required separately.</small>	373	0.6, 0.65	B1626	B3481	B3477
			0.8	B1627	B3482	
			1	B1628	B3483	
			1.2	B1629	B3484	
		374	0.6	/	B3481	B3477
			0.8		B3482	
			1		B3483	
			1.2		B3484	
FX-801 	FX-8002 	373	0.6, 0.65	B1626	B5072	B3477
			0.8	B1627	B5073	
			1	B1628	B5074	
			1.2	B1629	B5075	
		374	0.6	/	B5072	B3477
			0.8		B5073	
			1		B5074	
			1.2		B5075	
FX-838 	FX-8301 	373	0.6, 0.65	B1626	B3566	B3563
			0.8	B1627	B3567	
			1	B1628	B3568	
			1.2	B1629	B3569	
		374	1.6	B1630	B3570	B3564
			0.6	/	B3566	B3563
			0.8		B3567	
			1		B3568	
1.2	B3569					
FX-888D FX-889 	FX-8801 	373	0.6, 0.65	B1626	B2146	B2143
			0.8	B1627	B2147	
			1	B1628	B2148	
			1.2	B1629	B2149	
		374	1.6	B1630	B2150	B2144
			0.6	/	B2146	B2143
			0.8		B2147	
			1		B2148	
1.2	B2149					
FX-888D FX-889 	FX-8805 	373	0.6, 0.65	B1626	B2151	B2143
			0.8	B1627	B2152	
			1	B1628	B2153	
			1.2	B1629	B2154	
		374	1.6	B1630	B2155	B2144
			0.6	/	B2151	B2143
			0.8		B2152	
			1		B2153	
1.2	B2154					
374	1.6	B2157	B2145			